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(CA). YU, Xuefeng [CA/CA]; 136 Stephenson Crescent,
Richmond Hill, ON L4C 5W1 (CA).

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(74) Agent: **YACOOB, Reza**; 1755 STEELES AVENUE
WEST, TORONTO, ON M2R 3T4 (CA).

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(71) Applicant (*for all designated States except US*): **AVEN-
TIS PASTEUR LIMITED** [CA/CA]; 1755 STEELES
AVENUE WEST, TORONTO, ON M2R 3T4 (CA).

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(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **LEE, Tim** [CA/CA];
7 SENECA HILL DRIVE, TORONTO, ON M2J 2W1

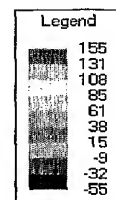
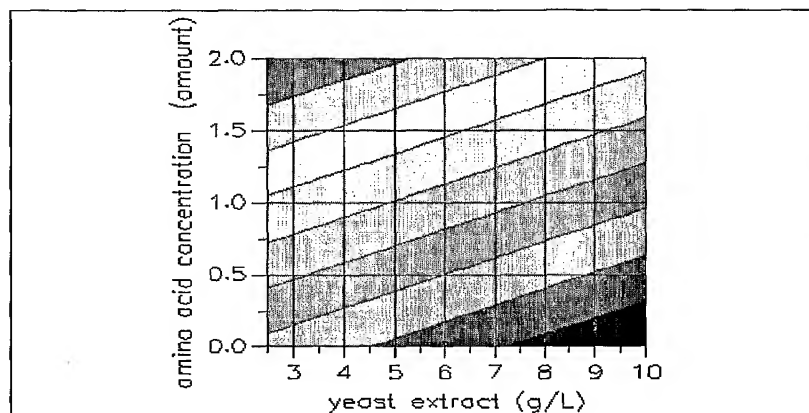
[Continued on next page]

(54) Title: PRODUCTION OF DIPHTHERIA TOXIN

Extrapolated response data of amino acid concentration (2x concentration) versus
yeast extract concentration (g/L) at iron concentration of 0.34 mL/L

ELISA Contour Plot

D.O.E. FUSION GRAPH



(57) Abstract: A *Corynebacterium diphtheriae* culture medium for the production of diphtheria toxin and methods for producing the toxin are provided. The medium is substantially free of animal-derived products and comprises water, a carbohydrate source, a nitrogen source and a number of free amino acids in an initial concentration wherein the initial concentration of each free amino acid is not limiting for the production of the toxin.



SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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